

Garant

**Steel boring bar A.. SDQCR 107,5°, for indexable inserts DC., right-hand,
Shank Ø / insert size: 32/11mm**


Order data

Order number	260340 32/11
GTIN	4045197877840
Item class	21T

Technical description

Minimum pre-drill Ø D_{min}	44 mm
Shim	269005 3
Centre offset L_3	22 mm
Setting angle κ	107.5 degrees
Pack of insert screws	269028 2
ISO code toolholder	A32S SDQCR/L11
Insert size	11 mm
Overall length L	250 mm
Overhang L_1	96 mm
suitable indexable insert	DC.. 11T3..
Shim screw	269013 2
Clamping height L_2	31 mm
Shank Ø D_s	32 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 3	269005 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15